



Printing date 29.04.2024 Version number 6 (replaces version 5)

Revision: 29.04.2024

1 Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- Trade name: 8341-Liquid
- · Other Means of Identification: No Clean Flux Paste
- · Related Part Number: 8341-Liquid, 8341-10ML, 8341-10MLCA, 8341B-10ML, 8341-50ML
- · UFI: HGH0-205D-2003-EPAT
- 1.2 Relevant identified uses of the substance or mixture and uses advised against No further relevant information available.
- Application of the substance / the mixture

 For use with leaded and unleaded solder during soldering process.
- · 1.3 Details of the supplier of the safety data sheet M.G. Chemicals Ltd.
- Manufacturer/Supplier:

MG Chemicals Ltd. (Head Office) 1210 Corporate Drive Burlington, Ontario L7L 5R6 CANADA +(1) 800-340-0772

MG Chemicals Heame House, 23 Bliston Street Sedgely Dudley DY3 1JA. UNITED KINGDOM +(44) 1663 362888 sales@mgchemicals.com

MG Chemicalst Ltd. Level 2, Vision Exchange, Building Territorials Street, Zone 1, Central Business, District, Birkirkara CBD 1070, MALTA

- · Further information obtainable from: sds@mgchemicals.com
- · 1.4 Emergency telephone number:

Verisk 3E (Access code: 335388), +(44) 20 3514787 Other emergency telephone numbers: +(0) 800 680 0425

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents) USA or CANADA-Call Verisk 3E at +1-866-519-4752 or +1-760-476-3962 (Service access code: 335388)

For emergencies involving the transport of dangerous goods; 24/7 service CANADA-Call CANUTEC collect at +1-613-996-6666 or *666 on cellular phones

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 1)

2 Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

- · 2.2 Label elements
- Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the GB CLP regulation.

Hazard pictograms



GHS05

- · Signal word Danger
- Hazard-determining components of labelling:

adipic acid

· Hazard statements

H318 Causes serious eye damage.

· Precautionary statements

P102

Keep out of reach of children.

P280

Wear eye protection / face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTER/doctor.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · PBT: Not applicable.
- · vPvB: Not applicable.
- Determination of endocrine-disrupting properties

95-14-7 benzotriazole: List II

3 Composition/information on ingredients

- · 3.2 Mixtures
- · Description: Mixture of substances listed below with nonhazardous additions.
- · Dangerous components:

CAS: 124-04-9

adipic acid

9.0%

EINECS: 204-673-3 📀 Eye Dam. 1, H318

CAS: 95-14-7

benzotriazole

1.0%

EINECS: 202-394-1 STOT SE 2, H371; Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319

· Non-hazardous components and components below classification threshold

CAS: 65997-06-0 Rosin, hydrogenated

42.0%

EINECS: 266-041-3

(Contd. on page 3)

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 2)

- Additional information: For the wording of the listed hazard phrases refer to section 16.

4 First aid measures

- · 4.1 Description of first aid measures
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact: Generally the product does not irritate the skin.
- · After eye contact:

Rinse opened eye for several minutes under running water. Then consult a doctor.

- · After swallowing: If symptoms persist consult doctor.
- 4.2 Most important symptoms and effects, both acute and delayed No further relevant information available.
- 4.3 Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Firefighting measures

- · 5.1 Extinguishing media
- Suitable extinguishing agents:

Use fire extinguishing methods suitable to surrounding conditions.

· 5.2 Special hazards arising from the substance or mixture

Vapors are heavier than air. Vapors may travel to sources of ignition near the ground. They can cause flash fire or ignite explosively.

- 5.3 Advice for firefighters
- · Protective equipment: No special measures required.

6 Accidental release measures

- 6.1 Personal precautions, protective equipment and emergency procedures Wear protective equipment. Keep unprotected persons away.
- · 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.
- 6.3 Methods and material for containment and cleaning up:

Use neutralising agent.

Dispose contaminated material as waste according to section 13.

6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- 7.1 Precautions for safe handling Thorough dedusting.
- Information about fire and explosion protection: No special measures required.
- · 7.2 Conditions for safe storage, including any incompatibilities
- Storage:
- · Requirements to be met by storerooms and receptacles: No special requirements.
- Information about storage in one common storage facility: Not required.
- · Further information about storage conditions: Keep container tightly sealed.
- · 7.3 Specific end use(s) No further relevant information available.

GE

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 3)

8 Exposure controls/personal protection

- · 8.1 Control parameters
- Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- Additional information: The lists valid during the making were used as basis.
- 8.2 Exposure controls
- · Appropriate engineering controls No further data; see section 7.
- · Individual protection measures, such as personal protective equipment
- · General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

- Respiratory protection: Not required.
- · Hand protection



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection



Tightly sealed goggles

9 Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- · General Information
- · Physical state

ysicai siale .

- · Colour: · Odour:
- Odour threshold:

• Melting point/freezing point:

Solid

According to product specification

Characteristic

Not determined.

Undetermined.

(Contd. on page 5)

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 4) · Boiling point or initial boiling point and boiling range Undetermined. Flammability Not determined. Lower and upper explosion limit · Lower: Not determined. Upper: Not determined. · Flash point: Not applicable. Not determined. Decomposition temperature: Not applicable. · Viscosity: · Kinematic viscosity Not applicable. · Dynamic: Not applicable. Solubility · water: Soluble. · Partition coefficient n-octanol/water (log Not determined. value) · Vapour pressure: Not applicable. Density and/or relative density Density at 20 ℃: 1 g/cm³ · Relative density Not determined. · Vapour density Not applicable. Particle characteristics See section 3. · 9.2 Other information · Appearance: · Form: Solid · Important information on protection of health and environment, and on safety. Ignition temperature: Product is not selfigniting. · Explosive properties: Product does not present an explosion hazard. · Solvent content: · Solids content: 100.0 % · Change in condition · Evaporation rate Not applicable. · Information with regard to physical hazard classes · Explosives Void Flammable gases Void · Aerosols Void · Oxidising gases Void · Gases under pressure Void · Flammable liquids Void Flammable solids Void Self-reactive substances and mixtures Void · Pyrophoric liquids Void · Pyrophoric solids Void Self-heating substances and mixtures Void · Substances and mixtures, which emit flammable gases in contact with water Void · Oxidising liquids Void Oxidising solids Void · Organic peroxides Void · Corrosive to metals Void (Contd. on page 6)

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Void

Trade name: 8341-Liquid

· Desensitised explosives

(Contd. of page 5)

10 Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used according to specifications.

- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- · 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: No further relevant information available.
- 10.6 Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- · 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
- · Acute toxicity Based on available data, the classification criteria are not met.
- LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Oral LD50 50,000 mg/kg

Inhalative LC50/4 h 150 mg/l

124-04-9 adipic acid

Oral LD50 11,000 mg/kg (rat)

- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eye damage/irritation Causes serious eye damage.
- · Respiratory or skin sensitisation

Based on available data, the classification criteria are not met.

- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure Based on available data, the classification criteria are not met.
- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.
- · 11.2 Information on other hazards
- · Endocrine disrupting properties

95-14-7 benzotriazole: List II

12 Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability No further relevant information available.
- · 12.3 Bioaccumulative potential No further relevant information available.
- · 12.4 Mobility in soil No further relevant information available.
- · 12.5 Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- vPvB: Not applicable.
- · 12.6 Endocrine disrupting properties

For information on endocrine disrupting properties see section 11.

(Contd. on page 7)

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 6)

- · 12.7 Other adverse effects
- Additional ecological information:
- · General notes:

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Danger to drinking water if even extremely small quantities leak into the ground.

13 Disposal considerations

- · 13.1 Waste treatment methods
- Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.
- · Recommended cleansing agents: Water, if necessary together with cleansing agents.

14 Transport information

· 14.1 UN number or ID number

· ADR, IMDG, IATA not regulated

· 14.2 UN proper shipping name

· ADR, ADN, IMDG, IATA not regulated

· 14.3 Transport hazard class(es)

· ADR, ADN, IMDG, IATA

· Class not regulated

· 14.4 Packing group

ADR, IMDG, IATA not regulated
 14.5 Environmental hazards: Not applicable.
 14.6 Special precautions for user

Not applicable.

· 14.7 Maritime transport in bulk according

to IMO instruments

• UN "Model Regulation":

Not applicable.

not regulated

15 Regulatory information

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Poisons Act
- · Regulated explosives precursors

None of the ingredients is listed.

Regulated poisons

None of the ingredients is listed.

· Reportable explosives precursors

None of the ingredients is listed.

Reportable poisons

None of the ingredients is listed.

(Contd. on page 8)

Printing date 29.04.2024 Version number 6 (replaces version 5) Revision: 29.04.2024

Trade name: 8341-Liquid

(Contd. of page 7)

- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment Annex II

None of the ingredients is listed.

- · REGULATION (EU) 2019/1148
- Annex I RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· 15.2 Chemical safety assessment:

A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Relevant phrases

H302 Harmful if swallowed.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H371 May cause damage to organs.

- · Department issuing SDS: Product safety department.
- · Contact: sds@mgchemicals.com
- · Date of previous version: 26.04.2024
- · Version number of previous version: 5
- · Abbreviations and acronyms:

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity - Category 4

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Eye Irrit. 2: Serious eye damage/eye irritation - Category 2

STOT SE 2: Specific target organ toxicity (single exposure) - Category 2

* Data compared to the previous version altered.